

Quantities and mixing ratios Technovit 4002 IQ (without specimen)

25 mm*	30 mm*	40 mm*	50 mm*	mixing ratio	Powder	Liquid
17 g	25 g	44 g	71 g	25 g powder with 20 g liquid	ca. 55,5 %	ca. 44,5 %
9 g Powder	14 g Powder	24 g Powder	39 g Powder	25 g powder with 19 ml liquid		
8 g Liquid	11 g Liquid	20 g Liquid	32 g Liquid			

* Kulzer embedding moulds. The stated mixing ratios are base values and can be varied slightly, depending on the application needs.